Abrasive Wheel Dressers



K.O. Lee Company, Aberdeen, S.D.

WD-65 - 10M - W

"Z.O. Lee" REAMERS

Precision PILOT REAMERS

With Double Taper Counter Sunk **Pilot Bushings**

For perfect alignment-

REAM Precision Pilot Way

Spring Shackle Bushings Water Pump Bushings Pitman Arm Bushings **Piston Pin Bushings** King Bolt Bushings Tie Rod Bushings

K. O. Lee Precision Pilot Reamers are inexpensive and quickly pay for themselves in time saved and quality of results.

> **Shear Cutting Precision Pilot Positive Setting**



SET NO. H17

REAMER SETS

Precision Pilot Bushing guides front—parallel blades guide back assuring perfect alignment. Blades set at correct angle to shear cut, eliminate chatter, give perfect finish. Easily adjusted, they stay parallel and hold size. Reamers sizes overlap—complete set of 16 covers full range %" to 1%".

Reamer Set H16 (4 reamers H1 to H4) range 16" to 116"

Reamer Set H17 (7 reamers H5 to H11) range 11/4" to 11/4"

Valve Guide Reamers

SOLID TYPE H1000 SERIES

Number Size	Number Size	Number Size			
H1236 6MM	H1334 8½MM	H1393 10MM			
H1250 1/4"	H1343 11/32"	H1397 .397"			
H1255 6½MM	H1353 $\frac{1}{32}$ "+.010	H1406 13/32"			
H1275 7MM	H1363 $\frac{1}{32}$ "+.020	H1437 1/6"			
H1281 32"	H1354 9MM	H1472 12MM			
H1295 7½MM	H1373 %"—.002	H1500 ½"			
H1312 %"	H1374 9½MM	H1625 %"			
H1315 8MM	H1375 %"				

INDIVIDUAL REAMERS AND REPAIR PARTS LIST

					110 /								
Reamer No.	Capacity Size	Reamer Length	Blades Overall	No. of Blades	Complete Each	Part No.	Blades Set	Part No.	Nuts Each	Part No.	Collars Each	Part No.	Bush. Each
H1	1/6"- 1/2"	91/4"	2"	5		HR201A	2.25	HR249	.45	HR302	.30	HR365	1.40
H2	1/2"- 1/6"	91/4"	2"	6		HR201B	2.70	HR250	.45	HR303	.30	HR366	1.40
H3	%6"— 5%"	91/4"	2"	6		HR201C	2.70	HR227	.45	HR277	.30	HR367	1.40
H4	5/8"— 11/6"	91/4"	2"	7		HR201D	3.10	HR228	.45	HR278	.30	HR368	1.40
H5	11/6"— 3/4"	121/4"	2"	7	SE	HR201E	3.10	HR229	.45	HR279	.30	HR369	1.40
*H6	.730"— 1%"	121/4"	2"	7	OH	HR207A	3.50	HR230	.45	HR280	.30	HR370	1.40
H7	13/6"— 1/8"	121/4"	2"	7	₩ AP	HR207B	3.50	HR231	.45	HR281	.30	HR371	1.50
*H8	.860"— 15%"	121/4"	2"	7		HR207C	3.50	HR232	.45	HR282	.30	HR372	1.60
*H9	.915"—1 "	12¼"	2"	7	R8	HR207D	3.50	HR233	.45	HR283	.30	HR373	1.75
*H10	.985"—1 K"	121/4"	2"	7	ZP	HR207E	3.50	HR251	.45	HR304	.30	HR374	1.90
H11	1 1/6"—1 1/6"	121/4"	2"	7	PO	HR207F	3.50	HR252	.45	HR305	.30	HR375	1.95
H12	11/8"-11/4"	13 "	3"	7	2 m	HR208A	3.85	HR234	.60	HR284	.35	HR376	2.20
H13	1 1/1"—1 1/1"	13 "	3"	7	CES	HR208B	4.25	HR235	.60	HR285	.35	HR377	2.70
H14	1 3/8"-1 1/2"	13 "	3"	7	~-	HR208C	5.00	HR236	.75	HR286	.45	HR378	3.30
H15	1 1/2"-1 5/8"	13 "	3"	7		HR208D	5.40	HR237	.85	HR287	.55	HR379	3.70
H15A	1 1/8"-111/6"	15 "	3"	7		HR208E	6.90	HR253	1.25	HR306	.80	HR380	4.40
H15B	113/6"-2 1/6"	191/8"	3"	7		HR208F	7.70	HR254	1.25	HR307	.80	HR381	4.40

*H6 reams Chev. King Bolt Bushing .735". *H8 reams Chev. 6 Piston Pin Bushing .866". *H9 reams Chev. 6 Truck King Bolt Bushing .922". *H10 reams Chev. 6 Piston Pin Bushing .991". REAMER BOX: No. 18B reamer box has space for eleven reamers varying in size from H1 to H15A.

RESHARPENING CHARGES FOR REAMERS CARBON STEEL

Adjustable and Solid Type, Our Make, to 1/2" inclusive Adjustable and Solid Type, Our Make, above 1/2" to 1-1/2" inclusive Adjustable and Solid Type, Our Make, above 1-1/2"